

CIGARETTE SPECIFICATION

LOUISVILLE

EFFECTIVE DATE: 04/27/95

* BEST BUY FULL FLAVOR KS REGULAR SP

STANDARD PRODUCTION

* BRAND CODE-OBAA1 (STD)

* * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 16.0 MG/CIGT 15.5 - 16.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 63.0 MM
FILTER LENGTH : 21.0 MM
TIPPING LENGTH : 25.000 MM
TOTAL R.T.D. : 4.50 IN. H2O

TIPPING PAPER : 50MM X 3500M CORK KC GSR 757/M2 11-192-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -

TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-992-A
REPLACE WITH : 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-370-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : OTHER BRANDS: OAAA1/GENCO; OFAA1/F&L; OGAA1/
: GRIDLOCK; OMAA1/SHIELD; ONAA1/NO FRILLS; OPAA1/
: PREMIUM BUY; 06010/FAMOUS VALUE; 06510/TOP CHOICE;
: 06610/BRONSON; 06720/SHENANDOAH; 06890/GENERALS

REASON FOR CHANGE : GPA (OMAA1) NAME CHANGED FROM GPA TO SHIELD, CIGT
: PAPER 10-370-A ADDED TO SPEC ON USE UP & REPLACE
: BASIS WITH 10-992-A. TIPPING 11-412-A REMOVED FROM
: SPEC; INVENTORY DEPLETED, NO OTHER CHANGES MADE.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 4/24/95

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APPROVED BY: *James M. Buse*

SUPERCEDES SPECIFICATION DATED: 1/30/95

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